



COLORRITE DISTRIBUTING INC.
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PROFESSIONAL PACKAGING INSTRUCTIONS

SURFACE PREPARATION:

1. Wash surface to be painted with soap and water. Rinse thoroughly.
2. Clean surface with A4638 or 4638 Wax & Grease Remover. Use a clean, lint-free towel and wipe in one direction only. Rinse with water and allow to dry.
3. Using 400-600 grit sandpaper, sand until repair area is smooth and all gloss from existing finish has been removed. Blow or wipe off sanding dust.
4. Use A4638 or 4638 Wax & Grease Remover another time as described in step 2.
 - a. If repair area is down to bare metal or plastic, now apply primer following the instructions on the primer container.
 - b. If repair area does not need primer, then proceed to "Painting Instructions".

PAINTING INSTRUCTIONS:

1. **DO A "SPRAYOUT" OR A "TEST PANEL"**. A sprayout or test panel is the way you test the color before you proceed with your paintjob. You can test the coverage, the dry time, and the **color accuracy**. Compare the sprayout/test panel to the color you are trying to achieve in the direct sunlight to determine if the color is a proper match. **Do not proceed to the next step until your sprayout/test panel is complete and the color on the sprayout/test panel is the color you desire.**
 2. Reduce ColorRite UK-300 urethane colorcoat with ColorRite UR-100 urethane reducer at a 1:1 ratio. Candy top colors require less reduction.
 3. **3-STAGE COLORS (BASE/MID OR TOP COAT/CLEARCOAT)**
 - a. If your color is a 3-stage color, (base, top or mid-coat, clearcoat) apply one even, wet coat of the base. Allow to dry for 5-10 minutes. Apply a second coat in the same manner. Allow to dry for 5-10 minutes. Inspect painted area to be certain paint is even and has thorough coverage.
 - b. Using your sprayout or test panel as a guide to the required amount of coats, apply light even coats of the mid or top coat waiting 5-10 minutes between coats. Once desired color is achieved, do not add any additional coats.
 - c. Allow paint to dry for 30-60 minutes before performing step 6.
 4. **2-STAGE COLORS (COLORCOAT/CLEARCOAT)**
 - a. Apply one even, wet coat of the colorcoat. Allow to dry for 5-10 minutes. Apply a second coat following the same procedure.
 - b. Inspect area to see if paint is applied evenly and thoroughly. Apply additional coats as needed using your sprayout or test panel as a guide to achieve desired color.
 - c. Allow paint to dry for 30-60 minutes before performing step 6.
 5. **1-STAGE COLORS (LOW-GLOSS OR MAT FINISHES)**
 - a. Apply one even, wet coat of the colorcoat. Allow to dry for 5-10 minutes. Apply a second coat following the same procedure.
 - b. Inspect area to see if paint is applied evenly and thoroughly. Apply additional coats as needed using your sprayout or test panel as a guide to achieve desired color.
 - c. **Do not clearcoat.** Allow to dry for 30-60 minutes before handling.
 6. Apply one even, wet coat of CR-410 clearcoat to the painted area. Allow to dry for 5-10 minutes. Apply a second wet, even coat. Follow "Clearcoat" instructions located on back of this sheet.
- **Always test color with a sprayout or test panel before painting.**
- Do not sand between colorcoats or before clearcoat.
- Be sure to follow all instructions on all equipment you are using: spray-gun, respirator, air compressor, etc.
- All ColorRite colors are ready to be sprayed on plastic, metal, or fiberglass. No flex additive is needed.
- Use a 1:1 reduction ratio as a general rule. Thicker colors may need more reducer, thinner colors, less.
- Wetsanding, polishing, waxing, and buffing can be performed 5 days after paintjob has been completed.
- If paint looks dull or hazy after final clearcoat, there is a slight amount of moisture causing the dullness. After clearcoat is thoroughly dry (5+ days), polishing or buffing compound will restore the gloss.
- **Use only ColorRite products together.** Do not intermix paint lines to ensure compatibility.
- Read instructions completely before painting; if you have any questions call us before painting!!