



COLORRITE DISTRIBUTING INC.
PAINT SUPPORT HOTLINE
800.736.7980 (8:30 – 4:30 PST)
WEB: WWW.COLORRITE.COM

PRIMER/CLEARCOAT INSTRUCTIONS

VISIT WWW.COLORRITE.COM FOR A 4-MINUTE HOW-TO VIDEO AND OTHER HELPFUL RESOURCES

PRIMER:

Touch-Up Pen/Bottle Primer:

1. Prepare surface as outlined in Touch-Up Bottle/Pen Instructions.
2. Dab a light coat of primer onto bare metal, plastic or fiberglass. To build up primer, repeat this step as necessary allowing 5-10 minutes between applications.
3. Allow to dry 20-30 minutes before proceeding with applying color.

Aerosol Spray Can Primer:

1. Prepare surface as outlined in Aerosol Spray Can Instructions.
2. Apply 2-3 wet coats of primer allowing 10-15 minutes between coats. Inspect to ensure complete coverage
3. Inspect painted area to ensure coverage is even and thorough. Also look for any paint blemishes. If a blemish is found, you can lightly sand the primer with 1500-2000 grit sandpaper after allowing to dry for 1 hour. Apply additional coats if necessary.
4. Allow to dry for 20-30 minutes before proceeding with applying colorcoat.

Professional Packaging Primer:

1. Prepare surface as outlined in Professional Packaging Instructions.
2. Mix 4 parts primer to 1 part primer catalyst. Up to 15% UR-100 urethane reducer can be added to "thin" the primer if needed.
3. Apply 2-3 wet coats of primer allowing 6-8 minutes between coats. Inspect to ensure complete coverage.
4. Allow 60-90 minutes before applying colorcoat. If sanding is necessary, allow 3-4 hours drying time before and use 300-500 grit sandpaper.

Please note that Catalyzed Primer has 3-4 hour pot life. Spray at 50-95 degrees Fahrenheit (Ideal temp is 70 degrees Fahrenheit) and 85% or less humidity. HVLP Guns spray at 15 lbs. at the gun.

CLEARCOAT:

Touch-Up Pen/Bottle Clearcoat:

1. Allow final color coat to dry. Clearcoat must be applied within 12 hours.
2. Dab one very light, even coat onto dry colorcoat. Allow to dry for 10-20 minutes and repeat as necessary.

UCA- 150 Aerosol Clearcoat:

1. Allow final color coat to dry. Clearcoat must be applied within 12 hours.
2. Apply one wet, even coat over dry colorcoat. Allow to dry for 10-15 minutes and repeat as necessary up to 3 coats. Additional coats may cause yellowing.
3. Allow to dry for 3-4 hours before handling.

Professional Packaging and KK7 / KK8 Aerosol Catalyzed Clearcoat:

1. Allow final color coat to dry. Clearcoat must be applied within 12 hours.
2. For CR-410, mix 4 parts clearcoat to 1 part catalyst. No reducer necessary.
3. Allow final colorcoat to dry for 45-60 minutes before applying first coat of clearcoat.
4. Apply 1 wet, even coat of clearcoat. Allow to dry for 10-15 minutes and apply a second wet, even coat.
5. Allow to air-dry for 4-6 hours or oven dry at 140 degrees Fahrenheit for 30 minutes before handling.

Please note that Catalyzed Clearcoat has 3-4 hour pot life. 50-95 degrees Fahrenheit (Ideal temp is 70 degrees Fahrenheit) and 85% or less humidity. HVLP Guns spray at 15 lbs. at the gun.

Always test color with a sprayout or test panel before painting.

- Be sure to follow all instructions on all equipment you are using: spray-gun, respirator, air compressor, etc.
- All ColorRite products are ready to be sprayed on plastic, metal, or fiberglass. No flex additive is needed.
- Wetsanding, polishing, waxing, and buffing can be performed 5 days after paintjob has been completed.
- **Use only ColorRite products together.** To ensure compatibility, do not mix paint lines.
- Read instructions completely before painting; if you have any questions call us before painting!!